EBULLIENT STEAM GENERATORS FROM ENGINE JACKET WATER

The Exhaust Cooling Steam Generator (ECSG) as designed to produce low pressure steam (15 PSIG and under) from engine jacket water via natural circulation. They are available in a variety of tank sizes for horizontal or vertical installations. Standard design includes: ASME stamped steam flash tank built in accordance with Sec.VIII Div.1; shipped as a packaged unit including continuous water level feed control with low water cutoff, auxiliary low water cutoff, excess steam pressure switch, gauge glass assembly, surface and main blowdown assembly, vent valve, steam safety valve, steam pressure gauge, wall or floor mount. Basic customer connections for ease of installation include: 150# steam outlet, 150# water outlet, 150# water/steam inlet, NPT Blowdown, & NPT Boiler feedwater. The unit shall be pre-piped and wired for a single 120v 1ph 60hz customer power connection.

BOILER FEEDWATER TANK ASSEMBLY

Cain Boiler feedwater systems are available in a variety of tank sizes, feedwater pump configurations, and optional water treatment assemblies. Packaged assemblies include: heavy wall tank as mounted on a 5' high rectangular tube structural steel stand with water level controls and low water cutout, gauge glass and thermometer, magnesium anode; (2) 2" NPT vents; 2" NPT condensate return; 1" NPT drain with shut off valve; Duplex or Triplex Boiler Feedwater Pump System; electrical control panel fully pre-wired with fused disconnect switches, magnetic starters, manual start-stop switches and indicating run lights for feedwater pumps and alarms; all interconnecting wiring from electrical control panel to each component, optional chemical feed system, and/or automatic water softening system; all interconnecting bypass piping, valves, gauges, fittings, etc. Primed, painted, and tested package is a complete, properly functioning assembly, ready for the customer's primary connections of water, condensate return, and electricity.

OUR UNIQUELY DESIGNED EXHAUST GAS BYPASS VALVES

Cain Industries offers total exhaust gas control with high temperature modulating bypass and shut off valves. The valve assemblies offer precise exhaust temperature control and/or the design capability for exhaust isolation. Sizes ranging from 4" to 40" diameter are available in carbon steel and stainless steel for all engine temperatures. All valves are available with either electric or pneumatic control actuation, and emergency fail safe features.

COMPONENTS FOR COMPLETE SYSTEMS:

- Remote digital indicators and control packages
- Pre-piped skid mounted circulation pump system packages
- Boiler blowdown assemblies
- Valves: shut off, relief, vent, drain, check
- Steam stop and check valves
- Pressure or temperature control valves
- Bi-metallic or mercury thermometers
- Expansion joints
- Explosion hatch relief ports
- Tanks: storage or expansion
- Bypass damper actuators: pneumatic or electric, on/off or modulating, air or spring failsafe return
exhaust heat recovery

TIMED AUTOMATIC SOOTBLOWER (optional)

The exclusive Cain Industries Timed Automatic Sootblower design is applied to combustion sources where the sulphur content is high and/or combustion efficiency is poor. When a soot layer accumulates on the heating surface to a thickness of 1/6", fuel consumption is increased by 8.5%. The sootblower is also applied when it is not cost-effective to open inspection doors and clean the exchanger by other means. The sootblower system will continually keep the heating surface at a high performance level and eliminate the day-to-day operator expense and engine down time.

The blowdown sequence occurs while the engine is in full operation and is fully adjustable. The special flood-jet type nozzles achieve maximum cleaning velocity using steam or air as discharged through an electric control valve (included). Together they form a ‘continuous knife edge concentrated spray pattern’ surrounding the heating surface. This ‘ring nozzle assembly’ as attached to a manifolded flexible steel hose assembly, is powered up and down by a pneumatic drive cylinder. Dual timing relays allow complete control for 30 second cycle duration and intervals specific to each application. Final results are controlled double cleaning action, insuring that the maximum Btu recovery and anticipated savings are achieved.

LIQUID TEMPERATURE CONTROL (optional)

Operating Sequence: During a cold startup the exhaust bypass will be powered to the normal operating position. As the liquid temperature rises and approaches a preset point, the exhaust bypass damper will begin to move to the temperature control position. When the desired temperature is completely satisfied the damper actuator will move to the maximum open position, bypassing 99% of the exhaust flow (100% bypass cannot be attained due to some leakage and residual heat in contact with the fin tubing). Included is a 4-20 mA output controller, thermocouple, thermocouple weld and leakage and residual heat in contact with the fin tubing). Included is the exhaust flow (100% bypass cannot be attained due to some leakage and residual heat in contact with the fin tubing).

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HRSR: SPECIFICATION

A general specification, shown as a guide for design & construction.

1.0 General Design:
1.1 Furnish and install a heat recovery silencer radial (HRSR) in the exhaust duct of the engine in accordance with the following specifications as designed and manufactured by Cain Industries, Inc.
1.2 The HRSR shall be a light weight design for easier installation, rectangular with counterflow heat transfer design.
1.3 The HRSR shall be designed to include as standard, an external Exhaust By-Pass Assembly to provide for: full emergency bypass, requiring no additional exhaust piping for controlling either: Turn Down Performance - Excessive flue gas back pressure due to fouling.
1.4 A manual bypass adjusting plate and arm assembly shall be provided to lock the damper assembly in a desired operating position (optional: modulating damper assembly).
1.5 The HRSR shall have removable, gas tight inspection doors, providing complete access to the entire heating surface for inspection, tube removal, and/or cleaning (optional hinged doors available).
1.6 The HRSR must be capable of being drained completely when mounted in the vertical or horizontal position.
1.7 Header manifolds for low liquid flow pressure drop shall be provided and shall have connections, screwed or flanged as specified. Liquid inlet and outlet pipe connections greater than 2" shall be flanged. The liquid header manifolds shall also contain 3/4" NPT connections for venting, draining, and/or safety relief valves as required.
1.8 The design of the vessel itself shall be such that no tube to tube, or tube to header joint welds shall be in contact with the exhaust stream so to minimize potential vessel failure.
1.9 The finned tubing shall be a single row design for ease of cleaning and inspection.

2.0 Construction:
2.1 Design Pressure [water side]: 150 PSIG @650 F.; Test Pressure: 225 PSIG; Max. Flue Gas Inlet Temperature: 1250 F.; Design Pressure [exhaust side]: 10 inches water column.
2.2 Tube: outside diameter: 1.0"; wall thickness: .085"; material: SA178 GrA. ERW
2.3 Fins: 0.030" thick. carbon steel, nickel brazed/welded to the tube
2.4 Headers: thickness: Sch 80; material: SA53 GrB
2.5 3" thickness factory installed, high temperature insulation shall be contained within the exterior less the liquid headers and exhaust bypass assemblies.
2.6 Exterior surfaces shall be 10ga. carbon steel seam welded and the inner casing shall be 304 stainless steel.
2.7 Special codes (optional); design specifications of ASME Code: Section VIII Division 1; ‘UM’, ‘U’, or ‘S’ symbol; National Board registered; CRN and/or CSA.

11